

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Patent Application of

LITTLE et al

Serial No. Unassigned

Atty. Ref.:

Group: Unassigned

Filed:

Examiner: Unassigned

For: INTEGRATED PROCESS FOR THE PRODUCTION OF OLEFIN DERIVATIVES

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Commissioner for Patents
PO Box 1450
Alexandria, VA 22313-1450

Sir:

**EXCLUSIVE SUBSTITUTE POWER OF ATTORNEY
AND EXCLUSIVE PROSECUTION HEREAFTER BY
ASSIGNEE UNDER 37 C.F.R. §§ 1.36, 3.71 AND 3.73**

Innovene Europe Limited, being the owner of all right, title and interest in the above-identified patent application, hereby revokes all previous powers of attorney in this case, if any, and hereby appoints the attorneys of **Customer Number 23117** individually and collectively its attorneys to prosecute this application and to transact all business in the Patent and Trademark Office in connection therewith, and with the resulting patent.

Innovene Europe Limited, also authorizes Nixon & Vanderhye to act and rely solely on instructions communicated from the person, attorney, firm or other organization sending instructions to Nixon & Vanderhye on behalf of the owner.

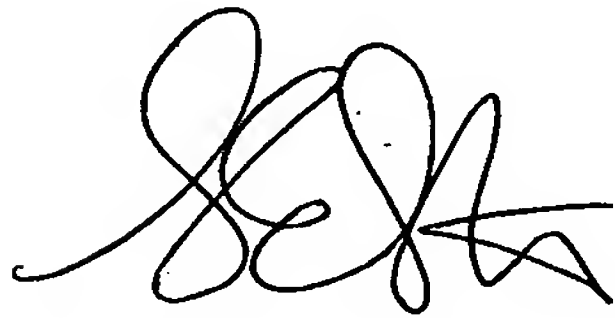
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Certificate Under 37 C.F.R. §3.73(b)

Innovene Europe Limited, a corporation having a place of business at Chertsey Road, Sunbury on Thames, Middlesex, TW16 7BP, United Kingdom, states that it is the assignee of the entire right, title and interest in the patent application identified above by virtue of an assignment from the inventors to the aforesaid assignee, a copy of the assignment being attached.

The undersigned (whose title is typed below) is empowered to sign this statement on behalf of Innovene Europe Limited.

Innovene Europe Limited
7th September 2005

A handwritten signature in black ink, appearing to be 'SE', written over a horizontal line.

STEVENSON, Susan Elizabeth
By Power of Attorney